

REMARKS

Claims 1-17 remain in this application.

Entry of the above amendments is earnestly solicited.
An early and favorable first action on the merits is earnestly requested.

Should there be any matters that need to be resolved in the present application, the Examiner is respectfully requested to contact the undersigned at the telephone number listed below.

The Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 25-0120 for any additional fees required under 37 C.F.R. § 1.16 or under 37 C.F.R. § 1.17.

Respectfully submitted,

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APPENDIX:

The Appendix includes the following item(s):

- ☒ - a new or amended Abstract of the Disclosure
- ☐ - a Replacement Sheet for Figure of the drawings
- ☐ - a Substitute Specification and a marked-up copy of the originally-filed specification
- ☐ - a terminal disclaimer
- ☐ - a 37 CFR 1.132 Declaration
- ☐ - a Substitute Specification and a marked-up copy of the originally-filed specification
- ☐ - a verified English translation of foreign priority document

Abstract of the Disclosure

The method includes the following steps:

(A) rise in flowrate, from a zero flowrate to a nominal flowrate (Dn) greater than 40 g/min;

(B) full flowrate filling, with the nominal flowrate (Dn) maintained; and

(C) flowrate reduction, to return from the nominal flowrate (Dn) to the zero flowrate. The rise in flowrate step (A) is divided into at least two phases:

- low flowrate start of filling, until the mold is filled with the material to a height of at least 2 mm at the deepest point of the mold, the flowrate increasing during this phase to a maximum start of filling flowrate of less than 20 g/min, and then

- main rise in flowrate, to the nominal flowrate.